

Application No.: 09/963,513

Docket No.: 22135-00013-US

**AMENDMENTS TO THE CLAIMS**

1. (Currently amended) A shirred seamless, tubular concertina casing suitable for foodstuffs comprising:
  - an inner cavity,
  - two ends, one of which is tied off, wherein the tied-off end of the concertina is turned inward into the inner hollow cavity, such that the tied-off end includes a closure placed on a turned-in section of said concertina
  - an outer surface provided with a coating or impregnation comprising a food additive.
2. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the turned-in part of the tied-off end of the casing extends over approximately an entire length of the concertina.
3. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the coating or impregnation that is provided on the outer surface further comprises at least one binding agent.
4. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the food additive comprises a natural liquid smoke, a neutral liquid smoke, or an alkali liquid smoke and/or powdered smoke.
5. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the coating comprises a cross-linking agent.
6. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the coating comprises a material that is capable of reducing the water solubility of the coating.

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7. (Previously presented) A shirred concertina casing in accordance with Claim 1, characterized in that the coating comprises a polyvinyl pyrrolidone and/or a copolymer containing vinylpyrrolidone units.
8. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein a fill ring is positioned inside the turned-in portion of the casing.
9. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the concertina casing is enclosed in outer packaging.
10. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the concertina casing further comprises fiber-reinforced, regenerated cellulose.
11. (Previously presented) A shirred concertina casing in accordance with Claim 1, wherein the concertina casing is based upon thermoplastic starches of mixtures containing thermoplastic starches and other natural or synthetic polymers.
12. (Previously presented) A shirred concertina casing in accordance with claim 1, wherein the concertina casing is single- or multilayer, and is based upon one or more synthetic materials.
13. (Previously presented) A shirred concertina casing in accordance with claim 1, wherein said casing is designed to be soak- free.
14. (Previously presented) A shirred concertina casing in accordance with claim 3, wherein the binding agent comprises a polysaccharide or a derivative thereof, a protein or a derivative thereof, or a mixture of a polysaccharide and a protein.
15. (Previously presented) A shirred concertina casing in accordance with Claim 5, wherein the cross-linking agent comprises a long-chain dienal, tannin, caramel, and/or linseed oil.
16. (Previously presented) A shirred concertina casing in accordance with Claim 12, wherein said synthetic materials comprise polyamides and/or polyolefins.

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17. (Previously presented) A food product comprising a casing according to Claim 1.
18. (Previously presented) A concertina casing of Claim 1, that has been filled with an edible material.
19. (Previously presented) A method for producing an edible material comprising:  
placing a shirred concertina casing of Claim 1 on a filling apparatus, and  
filling said casing with edible material.